

Work Order ID 75570

75570

Nov 8th

Page 1

Item ID: D350-721-041

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Heli-Utility-Basket, Lightweight

Start Date: 25/10/2011 Start Qty: 1.00

1

Cust Item ID:

Required Date: 08/11/2011 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan: MLJDate: 11/10/25

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D350-721-041CHG004

Sullivan

H. J. Sullivan MLJ 11-10-31

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

11/11/11

120

0.00

120

Small Fab

Small Fab

Memo

0.00

Small Fab

1-Assemble as per Dwg IIN-D350-721 Attach Travelers:

2-Seal rivet Holes with Sika Flex before riveting

A/R 291 Sika Flex

Batch: 1118393Exp Date: 12/04/05

Sullivan 11/11/07 (1)

| W/O: 75576 75576 | | WORK ORDER CHANGES | | | | | |
|-----------------------------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: D3D 71-211 PAR #: N/A Fault Category: Production correlation NCR: Yes No DQA: A Date: 11-11-10
 Resolution: Use Remarks Disposition: Use Remarks QA: N/C Closed: C Date: 11/11/10

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|----------|------|---|-----------------------------|--|----------------|---------------------------|-------------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | check your Rik sequence on All | | | | | | |
| 11/14/07 | #100 | Found @ inspection that Parts were not corresponding to the correct sequence R.C. who is incorrect. LOA Process | S 057042 11/14/07 | MS204265 should be on sequence 110, Also A13-164. A14-15A should be in sequence #140 Re check All sequences (Last Mod by: Consona) 11/11/08 | 11/11/08 | | S 057042 11/11/07 | S 11/11/07 |
| | | | | | | | | |

NOTE: Date & initial all entries

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
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| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

Work Order ID 75570***75570***

Page 3

Item ID: D350-721-041

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Heli-Utility-Basket, Lightweight

Start Date: 25/10/2011 Start Qty: 1.00

1

Cust Item ID:

Required Date: 08/11/2011 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 160 | Packaging | 0.00 | | | | | | | |
| *160* | | | | | | | | | |
| Packaging | Memo | 0.00 | | | | | | | |
| Packaging | Identify and pack for shipping as per PPP D350-721-041 | | | | | | | | |
| | Location: <u>E</u> | | | | | | | | |
| | PPP Rev: <u>E</u> | | | | | | | | |
| 170 | QC21- Final Inspection - Work Order Release | 0.00 | | | | | | | |
| *170* | | | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |

11/11/17
me
11-11-07

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

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Page 1

Work Order ID: 75570

75570

Parent Item: D350-721-041

D350-721-041

Parent Item Name: Heli-Utility-Basket, Lightweight

Start Date: 25/10/2011

Required Date: 08/11/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:D as per Rev B 05-11-21 JLM
IPP Rev:E 08-05-14 now @ chg 003 as per ECN1187 DD verified
by:JLM

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-----------------|--------------|---------------|----------------|--------|
| AN4-15A *AN4-15A* Bolt | | Purchased | No | | #140 | | Each | 527.0000 | ** | 8 | | | |
| | | | | | | | | | | | | | |
| | | | | <u>Location</u> | | | <u>Loc Qty</u> | | <u>Loc Code</u> | | | | |
| | | | | ST358 | | | 527 | | | | | | |
| | | | | 118112 | | | 4 | | | | | | |
| | | | | 118648 | | | 223 | | | | | | |
| | | | | 118706 | | | 200 | | | | | | |
| | | | | 119127 | | | 100 | | | | | | |
| AN4-20A *AN4-20A* Bolt | | Purchased | No | | | 110 | Each | 682.0000 | ** | 1 | | | |
| | | | | | | | | | | | | | |
| | | | | <u>Location</u> | | | <u>Loc Qty</u> | | <u>Loc Code</u> | | | | |
| | | | | ST359 | | | 682 | | | | | | |
| | | | | 116419 | | | 82 | | | | | | |
| | | | | 117514 | | | 300 | | | | | | |
| | | | | 118983 | | | 100 | | | | | | |
| | | | | 119127 | | | 200 | | | | | | |
| AN4-22A *AN4-22A* Bolt | | Purchased | No | | | 110 | Each | 220.0000 | ** | 1 | | | |
| | | | | | | | | | | | | | |
| | | | | <u>Location</u> | | | <u>Loc Qty</u> | | <u>Loc Code</u> | | | | |
| | | | | ST359 | | | 220 | | | | | | |
| | | | | 116419 | | | 49 | | | | | | |
| | | | | 117313 | | | 71 | | | | | | |
| | | | | 118628 | | | 100 | | | | | | |

| W/O: | | WORK ORDER CHANGES | | | | | |
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| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 75570

75570

Parent Item: D350-721-041

D350-721-041

Parent Item Name: Heli-Utility-Basket, Lightweight

Start Date: 25/10/2011

Required Date: 08/11/2011

Start Qty: 1.00

Required Qty: 1.00

AN4-7A Purchased No

110 Each 192.0000 2 2

AN4-7A

Bolt

**

Location

Loc Qty

Loc Code

ST356

192

117514

192

AN5-17A Purchased No

110 Each 68.0000 4 4

AN5-17A

Bolt

**

Location

Loc Qty

Loc Code

ST338

68

117872

44

118706

24

AN960JD416 NAS1149D0463J Purchased No

110 Each 0.0000 2 2

AN960.ID416

Washer

**

AN960JD416L NAS1149D0416J Purchased No

110 Each 11.0000 2 2

***AN960.ID416I ***

Washer

**

Location

Loc Qty

Loc Code

FP-B

11

110153

11

AN960JD516 NAS1149D0563J Purchased No

110 Each 0.0000 4 4

AN960.ID516

Washer

**

AN960JD8 NAS1149DN832 J Purchased No

110 Each 0.0000 2 2

AN960.ID8

Washer

**

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Shop Packet Print

Page 2

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 75570

75570

Parent Item: D350-721-041

D350-721-041

Parent Item Name: Heli-Utility-Basket, Lightweight

Start Date: 25/10/2011

Required Date: 08/11/2011

Start Qty: 1.00

Required Qty: 1.00

AN960JD9

Purchased No

110

Each

0.0000

32

32

AN960JD9

Washer

11/11/11 ON 9/19/11

**

AN970-4

Purchased No

110

Each

141.0000

4

4

AN970-4

Washer

**

Location

Loc Qty

Loc Code

ST342

129

117795

129

ST344

11

115936

11

ST349

1

116900

1

D2022-101

Manufactured No

110

Each

122.0000

2

2

D2022-101

Spacer

**

Location

Loc Qty

Loc Code

ST504

122

69824

12

71840

60

73307

50

D2332-041

Manufactured No

110

Each

9.0000

1

1

D2332-041

Lid Prop Assembly 6.69" long

**

Location

Loc Qty

Loc Code

ST512

9

73039

9

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Work Order ID: 75570

75570

Parent Item: D350-721-041

D350-721-041

Parent Item Name: Heli-Utility-Basket, Lightweight

Start Date: 25/10/2011

Required Date: 08/11/2011

Start Qty: 1.00

Required Qty: 1.00

D2530 Manufactured No

110

Each

6.0000

1

1

D2530

Handle Weldment

**

Location

Loc Qty

Loc Code

ST506

5

73450

5

ST508

1

69318

1

D2535 Manufactured No

110

Each

60.0000

2

2

D2535

Spring

**

Location

Loc Qty

Loc Code

ST504

60

71117

60

D2537 Manufactured No

110

Each

37.0000

2

2

D2537

Bushing

**

Location

Loc Qty

Loc Code

ST504

37

71853

7

73344

30

D2931 Manufactured No

110

Each

570.0000

2

2

D2931

Bumper

**

Location

Loc Qty

Loc Code

ST504

570

46064

570

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 75570

75570

Parent Item: D350-721-041

D350-721-041

Parent Item Name: Heli-Utility-Basket, Lightweight

Start Date: 25/10/2011

Required Date: 08/11/2011

Start Qty: 1.00

Required Qty: 1.00

D3320-041 Manufactured No

110 Each 10.0000 1 1

D3320-041

Webbing

**

Location

Loc Qty

Loc Code

ST483

10

52376

10

D3324-041 Manufactured No

110 Each 0.0000 1 1

D3324-041

Basket Base Assembly

W/O 75573 **

D3325-041 Manufactured No

110 Each 0.0000 1 1

D3325-041

Basket Lid Assembly

W/O 75578 **

D3351-1 Manufactured No

110 Each 22.0000 1 1

D3351-1

Placard

**

Location

Loc Qty

Loc Code

ST048

22

46116

6

61577

16

MS20600-AD4W2 Purchased No

110 Each 225.0000 2 2

MS20600-AD4W2

Rivet

**

Location

Loc Qty

Loc Code

ST321

225

116391

5

116471

4

116805

4

117601

1

117885

111

118354

100

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
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Picklist Print

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Work Order ID: 75570

75570

Parent Item: D350-721-041

D350-721-041

Parent Item Name: Heli-Utility-Basket, Lightweight

Start Date: 25/10/2011

Required Date: 08/11/2011

Start Qty: 1.00

Required Qty: 1.00

MS20600-AD4W3

Purchased

No

110

Each

1,413.000

32

MS20600-AD4W3

Cherry Rivets

**

82

Location

Loc Qty

Loc Code

GA

882

118626

882

ST321

398

111636

48

117505

315

117601

35

WA018

133

107939

133

32

MS21042L3

Purchased

No

110

Each

9,929.000

2

MS21042L3

Nut

**

2 11/11/07

Location

Loc Qty

Loc Code

ST300

929

117885

86

118451

165

118927

678

ST516

6000

119017

6000

ST518

3000

119075

3000

2

MS21042L5

#BATCH 1117611 (4x)

11/11/07

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 75570

75570

Parent Item: D350-721-041

D350-721-041

Parent Item Name: Heli-Utility-Basket, Lightweight

Start Date: 25/10/2011

Required Date: 08/11/2011

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

110

Each

13,632.00

4

4

MS21042L 4

Nut

**

Location

Loc Qty

Loc Code

ST300

2632

117441

51

117601

532

118451

1049

118927

1000

ST516

6000

119017

6000

ST518

5000

119075

5000

AN3-16A

Purchased

No

Each

153.0000

2

AN3-16A

Bolt

**

Location

Loc Qty

Loc Code

ST352

153

117441

53

118628

100

AN4-12A

Purchased

No

140

Each

208.0000

2

AN4-12A

Bolt

**

Location

Loc Qty

Loc Code

ST357

208

112314

2

115422

6

117508

100

118628

100

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Shop Packet Print

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| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Work Order ID: 75570

75570

Parent Item: D350-721-041

D350-721-041

Parent Item Name: Heli-Utility-Basket, Lightweight

Start Date: 25/10/2011

Required Date: 08/11/2011

Start Qty: 1.00

Required Qty: 1.00

AN4-14A

Purchased

No

140

Each

191.0000

4

4

**

AN4-14A

Bolt

Location

Loc Qty

Loc Code

ST357

191

118628

100

118706

3

119127

88

140

Each

0.0000

28

28

**

AN960JD416

NAS1149D0463J

Purchased

No

AN960JD416

Washer

D2230-1

Manufactured

No

140

Each

261.0000

3

3

**

D2230-1

Lug

Location

Loc Qty

Loc Code

ST470

100

72811

100

ST476

161

67826

6

70974

15

73398

140

140

Each

287.0000

4

4

**

D2230-3

D2230-3

Lug

Location

Loc Qty

Loc Code

ST476

4

53881

4

ST480

283

70973

1

73396

162

74440

120

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| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
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| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Picklist Print

October-25-11 3:06:12 PM

Page 9

Work Order ID: 75570

75570

Parent Item: D350-721-041

D350-721-041

Parent Item Name: Heli-Utility-Basket, Lightweight

Start Date: 25/10/2011

Required Date: 08/11/2011

Start Qty: 1.00

Required Qty: 1.00

D2732-030 Manufactured No

140 Each

4.0000 8 8

D2732-030

Rubber Cushion

**

B70987D

Location

Loc Qty

Loc Code

ST409

4

56515

0

64283

4

Manufactured No

140 Each

8.0000

**

1 1

D3338-1

D3338-1

Mounting Lug

Location

Loc Qty

Loc Code

MEZZ

8

48426

8

Manufactured No

140 Each

2.0000

**

2 2

D3350-041

D3350-041

Strut Assembly

Location

Loc Qty

Loc Code

ST271

2

52276

2

**

B75572 Rev A

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|--------------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Picklist Print

October-25-11 3:06:12 PM

Page 10

Work Order ID: 75570

Parent Item: D350-721-041

Parent Item Name: Heli-Utility-Basket, Lightweight

75570

D350-721-041

Start Date: 25/10/2011

Required Date: 08/11/2011

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

140

Each

13,632.00

18

18

MS21042I 4

Nut

**

Location

Loc Qty

Loc Code

ST300

2632

117441

51

117601

532

118451

1049

118927

1000

ST516

6000

119017

6000

ST518

5000

119075

5000

MS21042L5

Purchased

No

110 ~~140~~

Each

2,530.000

4

4

MS21042I 5

Nut

**

Location

Loc Qty

Loc Code

ST300

1030

116105

5

116548

53

117441

94

117611

82

118179

496

118910

300

ST518

1500

119109

1500

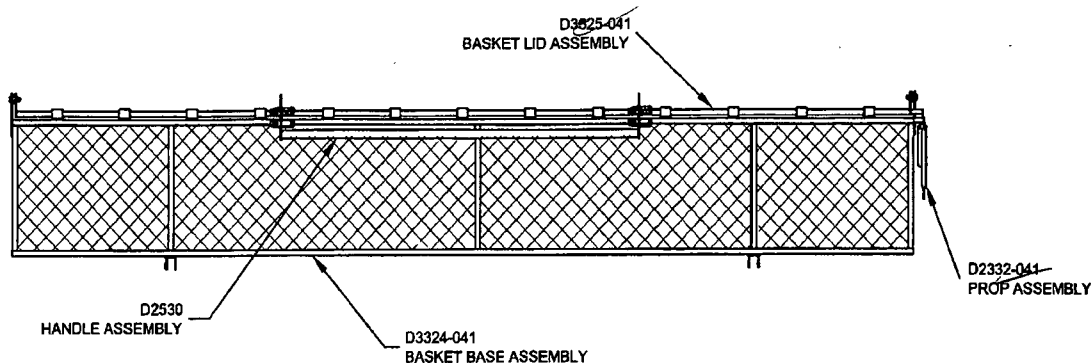
| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

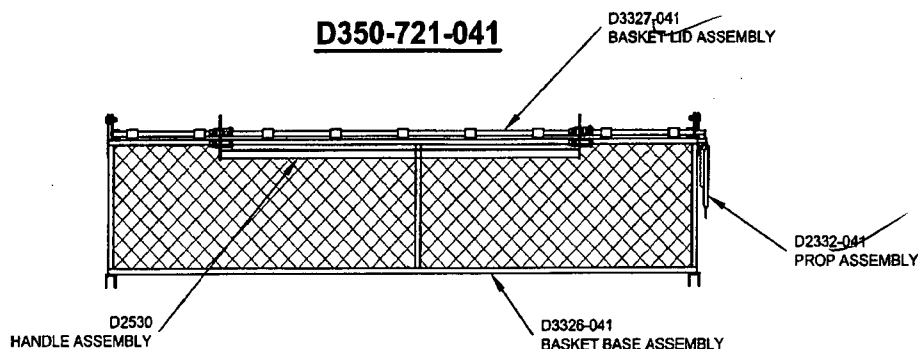
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|--------------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

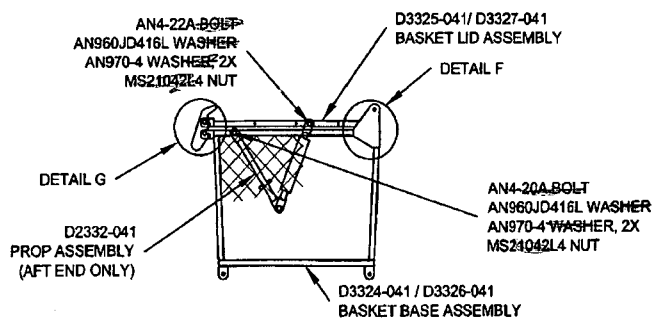
NOTE: Date & initial all entries



D350-721-041



D350-721-043



VIEW C-C:
PROP ARM DETAIL

Figure 3 – Basket Replacement Parts
(D350-721-041/-043 Lightweight Heli-Utility-Basket™)

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Revision: **B**
Date: 10.06.15

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WORK ORDER
NO. 75570

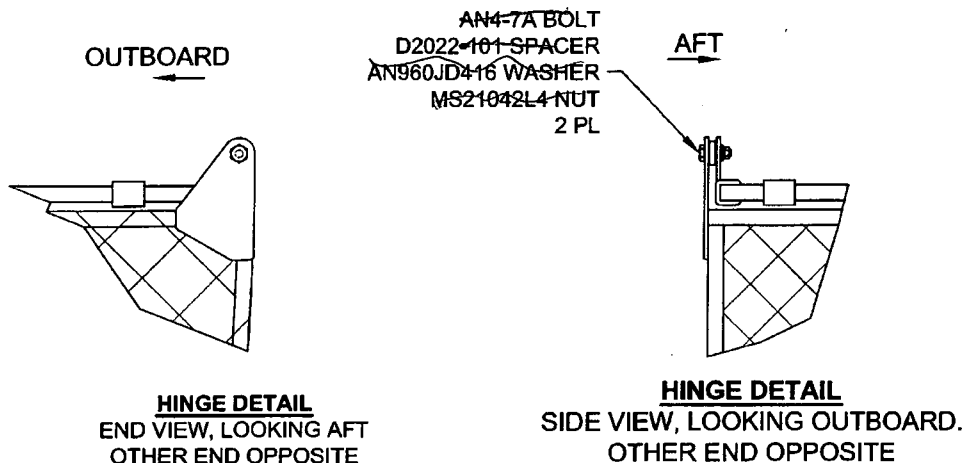
| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

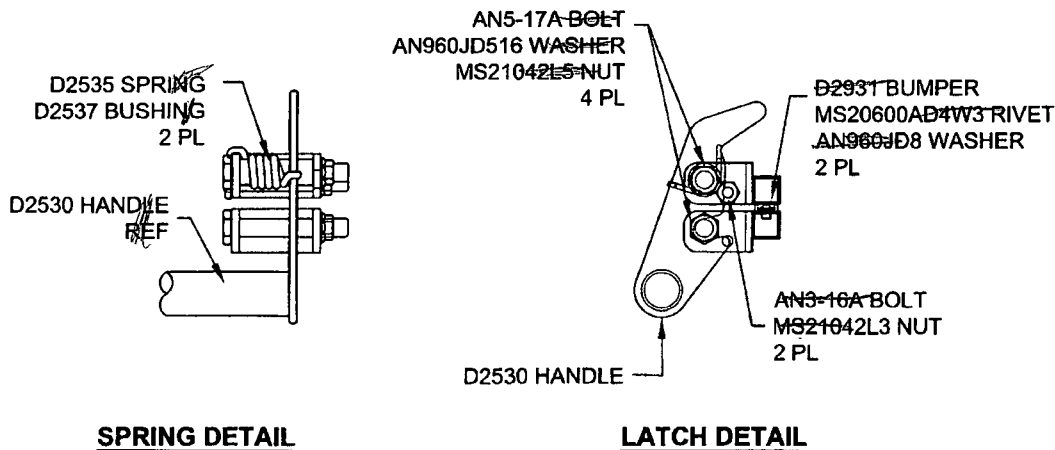
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|--------------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries



DETAIL F:
HINGE



DETAIL G:
HANDLE WELDMENT

Figure 4- Basket Replacement Parts
(D350-721-041/-043 Lightweight Heli-Utility-Basket™)

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Revision: **B**
Date: 10.06.15

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

6.0 PARTS LIST

| Qty -011 | Qty -041 | Qty -043 | Qty -045 | Qty -046 | PART NUMBER | DESCRIPTION |
|-------------|-------------|-------------|-------------|-------------|--------------|--|
| X | 1 | | | | D350-721-011 | BASKET CLAMP KIT |
| | 1 | | | | D350-721-041 | LIGHTWEIGHT HELI- UTILITY-BASKET™ |
| | 1 | X | | | D350-721-043 | LIGHTWEIGHT HELI-UTILITY-BASKET™, SHORT VERSION |
| | | | X | | D350-721-045 | MAINTENANCE STEP, LH |
| | | | | X | D350-721-046 | MAINTENANCE STEP, RH |
| | 1 | | | | D3324-041 | BASKET BASE ASSEMBLY |
| | 1 | | | | D3325-041 | BASKET LID ASSEMBLY |
| | | 1 | | | D3326-041 | BASKET BASE ASSEMBLY |
| | | 1 | | | D3327-041 | BASKET LID ASSEMBLY |
| | 2 | 2 | | | D2022-101 | SPACER |
| 3 | 3 | 3 | | | D2230-1 | LUG |
| 4 | 4 | 4 | | | D2230-3 | CLAMP |
| | 1 | 1 | | | D2332-041 | PROP ASSEMBLY |
| | 1 | 1 | | | D2530 | HANDLE ASSEMBLY |
| | 2 | 2 | | | D2535 | SPRING |
| | 2 | 2 | | | D2537 | BUSHING |
| 8 | 8 | 8 | | | D2732-030 | RUBBER CUSHION |
| | 2 | 2 | | | D2931 | BUMPER |
| | 1 | 1 | | | D3338-1 | LUG |
| | 2 | 2 | | | D3350-041 | STRUT |
| | 1 | 1 | | | D3351-1 | LABEL |
| | | | 1 | 1 | D3436-041 | CLAMP |
| | | | 1 | | D3436-043 | LH STEP |
| | | | | 1 | D3436-044 | RH STEP |
| | 2 | 2 | | | AN3-16A | BOLT |
| | 2 | 2 | | | AN4-7A | BOLT |
| | 2 | 2 | | | AN4-12A | BOLT |
| | 4 | 4 | | | AN4-14A | BOLT |
| 8 | 8 | 8 | | | AN4-15A | BOLT |
| | | | 4 | 4 | AN4-16A | BOLT |
| | 1 | 1 | | | AN4-20A | BOLT |
| | 1 | 1 | | | AN4-22A | BOLT |
| | 4 | 4 | | | AN5-17A | BOLT |
| | | | 8 | 8 | AN960-416 | WASHER |
| 16 | 30 | 30 | | | AN960JD416 | WASHER |
| | 2 | 2 | | | AN960JD416L | WASHER |
| | 4 | 4 | | | AN960JD516 | WASHER |
| | 2 | 2 | | | AN960JD8 | WASHER |
| | 4 | 4 | | | AN970-4 | WASHER |
| | | | 4 | 4 | MS20365-428 | NUT |
| | 2 | 2 | | | MS2060QAD4W3 | RIVET |
| | 2 | 2 | | | MS21042L3 | NUT (OR MS21042-3) |
| 8 | 18 | 18 | | | MS21042L4 | NUT (OR MS21042-4) |
| | 4 | 4 | | | MS21042L5 | NUT (OR MS21042-5) |